

Date: Friday, 20/02/2009 9:01:57 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: STANDARD TO HIGH GEAR CONVERSION KIT
<b>Job Number</b>	: 45920		
<b>Estimate Number</b>	: 13183		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D350749015
<b>This Issue</b>	: 20/02/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: N/A
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 37430	<b>Drawing Revision</b>	: B
	<b>Type</b> : CROSSTUBES	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 23/01/2009
<b>Checked &amp; Approved By</b>	: <u>JLD 09.02.20</u>	<b>Qty:</b>	2
<b>Comment</b>	: Est Rev:A New Issue 08-02-14 DD verified by: LL	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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JLD 09.02.20



Comment: Photocopy bluefile &amp; type labels per PPP350-749-015 CHG 001

"NO DART ARC OR C OF C REQUIRED"

S 09/03/06

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0	350A41 1088 20	STRIP, CHAFING, UPPER
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)  
 STRIP, CHAFING, UPPER  
 batch M 110498

S 09/02/20 KE

4.0	350A41 1090 20	STRIP, CHAFING, LOWER FRONT
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 STRIP, CHAFING, LOWER FRONT  
 batch 110732

S 09/02/20 KE

5.0	350A41 1089 20	STRIP, CHAFING, LOWER REAR
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 STRIP, CHAFING, LOWER REAR  
 batch 110732 M 110498

S 09/02/20 KE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 20/02/2009 9:01:57 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STANDARD TO HIGH GEAR CONVERSION KIT

Job Number: 45920

Part Number: D350749015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

350A41 1092 22

HALF CLAMP



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

HALF CLAMP

batch

M110498 x4 M11073 x4

7.0

22201TK080018X

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

SCREW

batch

M110698

8.0

23112TK080X

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

WASHER

batch

M110498 x3 M110698 x1

9.0

ASN52320BH120N

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

NUT

batch

M110498

10.0

22201TK060070X

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

SCREW

batch

M110498

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S02103/06 (x2)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-749-015

Location:

PPP Rev:

Draft

"NO DART ARC OR C OF C REQUIRED"

S09103/10 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Job Number: 45920

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Seq. #:

Machine Or Operation:

Description :

\*\*ATTN: ALL ORIGINAL EUROCOPTER ARC AND  
TAGS TO BE SHIPPED WITH KIT\*\*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/11 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mk*  
09-03-10

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries